

Geotechnical Report Level One Inspection and Testing

> Riverwalk Estate Stage 12 Werribee VIC

> > Prepared for:

Excell Gray Bruni 12 Allied Drive Tullamarine VIC

PROJECT No 9059

21 April 2017.

Prepared by:

**TERRA FIRMA LABORATORIES** Geotechnical Inspection and Testing Authority

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#### Geotechnical Report Level One Inspection and Testing Riverwalk Estate Stage 12

#### 1. Introduction

Terra Firma Laboratories was engaged by *Excell Gray Bruni* as the geotechnical inspection and testing authority to provide Level 1 supervision and testing works on the earthworks component for Riverwalk Estate Stage 12. This work was conducted over the period of 18/08/2016 to 14/02/2017.

This report presents that the allotment earthworks was carried out in accordance with AS3798-2007 Guidelines for Earthworks for Commercial and Residential Development and in compliance with the compaction control specifications established by the contractor.

#### 2. Scope of Works

#### 2.1. Areas of work

The areas of work included lot numbers 413-421, 424-433, 437-453 and 455-462. The site will be a residential estate.

The area on which fill was placed is shown on site plan (Appendix 1) based on drawings prepared by SMEC and provided by *Excell Gray Bruni*.

The supervision work by *Terra Firma Laboratories* involved both inspection of sub grade preparation work and full time inspection and testing of fill placement.

#### 2.2. Specification

The placement of fill on the areas of work was to be carried out in accordance with AS3798-2007 Guidelines for Earthworks for Commercial and Residential Development, as directed by Excell Gray Bruni. At all times during placement of fill materials Terra Firma Laboratories maintained a Geotechnical Technician on site to perform the supervision and testing as required by AS3798-2007.

As referenced from AS3798-2007 (Section 5.2) establishes a specification requirement for a minimum density ratio of not less than 95% noting that soils containing more than 20% of particles coarser than 37.5mm cannot be tested for relative compaction using the procedures of AS1289.

Field density testing shall be undertaken at a frequency of not less than 3 tests per visit.

Test Rolling is required for all layers of structural fill and materials within 150mm of permanent subgrade level so as to withstand test rolling without visible deformation or springing. Corrective action is required where unstable areas exceed 20% of the area being considered by test rolling.

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#### 3. Inspection and Testing

#### 3.1. Sub-Grade Preparation

Subgrade preparation involved stripping the site down of topsoil and organic matter to a depth of approximately 200mm below existing levels detailed on the site plans. The sub-grade area was then proof-rolled to determine soft or otherwise unsuitable zones and such zones rectified as necessary. The sub-grade was watered and scarified prior to fill placement to aid layer bonding.

#### 3.2. Fill materials

The materials used as fill were locally sourced and observed to generally consist of Silty Clay, sourced from stockpiled materials on site. No particles greater than 150mm were observed. The fill was nominated as clean fill by the contractor.

#### 3.3. Fill Construction

The contractor had the following plant available on-site during the construction period for use in the fill placement:

- Dump Trucks
- Grader
- Compactor
- Pad Foot Roller
- Water Cart
- Excavator

All fill was placed in layers of thicknesses not exceeding 300mm. *The work area was typically a 2 or 3 lot area on any one particular day*. At the completion of a placed layer, compaction testing was performed to confirm appropriate compaction had been achieved and supported the observations made.

It was observed that finished levels were in accordance with levels marked on site by survey. These levels are shown on site plans attached in Appendix 1.

The final 300mm of fill placed across the site was placed as a topsoil layer/ growing medium and should be considered as non-structural, as it was placed in an uncontrolled manner, as allowed by specifications.

#### 4. Compaction Control Testing

Testing comprised of a total of 84 in-situ density tests, with a summary of results included in Appendix 2. Test Reports are referenced in Appendix 3.

Test numbers 4, 5 and 54 originally failed to meet specification. *Excell Gray Bruni* were Notified and asked to rework the area appropriately. Upon adequate reworking *Terra Firma Laboratories* would perform a re-test.; this process would continue until a minimum compaction effort of 95% was achieved.

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It should be noted that the tests are a representation of the fill placed and support the visual assessment of the works completed. Each lot does not necessarily require a compaction test to comply. The compaction control testing indicated that the engineered fill on all lots complied with the technical specification.

#### 5. Uncontrolled Works

Terra Firma Laboratories cannot verify any works completed by others after the final date specified in the introduction. Uncontrolled works may include, but not limited to trenching for services, cut and fill works for slab preparation or subsequent removal of vegetation and back fill of holes.

#### 6. Clean Fill

Terra Firma Laboratories cannot guarantee that the material used as a filling medium is free from chemical or other contamination.

#### 7. Statement of Compliance

Inspections and testing of the fill areas at this site indicate that both sub grade preparation and fill placement have been conducted in accordance with the specification and that the completed fill areas of greater than 300mm, as shown on the site plan attached, and not any preceding the 18/08/2016 or work completed after the 14/02/2017, may be certified as being compliant with the specification.

For and on behalf of **Terra Firma Laboratories**,

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Tom Seymour Lab Manager

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## APPENDICES

Appendix 1: Site Plans

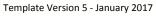
Appendix 2: Test Summary

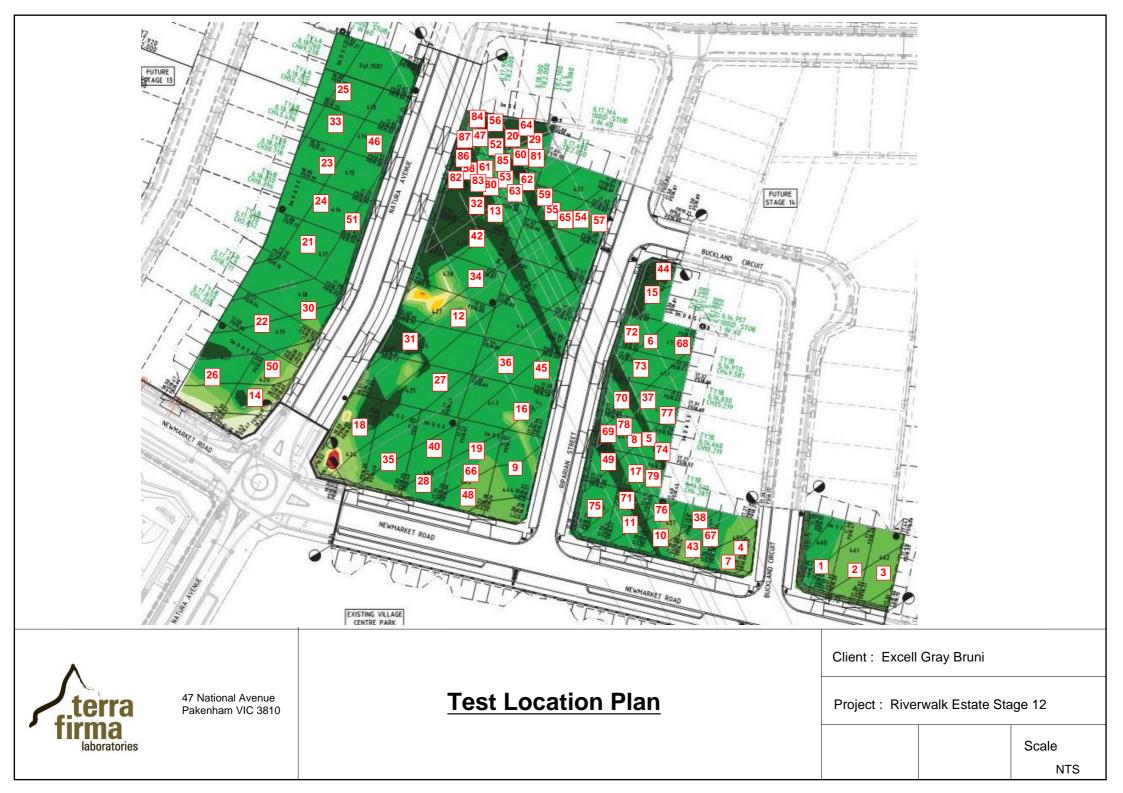
**Appendix 3: Test Reports** 

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# Level One Test Summary

Client:	Excell Gray Bruni	Specification:	95%
Project:	Riverwalk Estate Stage 12	Project No:	9059

Date:	Test Number:	Layer:	Retest of:	Density:	Pass/Fail:	Lot No:	<b>Report No:</b>
18/08/2016	1	L1		101.5	PASS	460	9059-16
18/08/2016	2	L2		100.5	PASS	461	9059-16
18/08/2016	3	L3		102	PASS	462	9059-16
24/08/2016	4	L2		85.5	FAIL	459	9059-22
24/08/2016	5	L1		88	FAIL	449	9059-22
24/08/2016	6	L1		96	PASS	452	9059-22
25/08/2016	7	L2	4	95	PASS	459	9059-25
25/08/2016	8	L1	5	99	PASS	449	9059-25
25/08/2016	9	L3		98	PASS	444	9059-25
25/08/2016	10	L4		99.5	PASS	457	9059-25
25/08/2016	11	L4		98.5	PASS	456	9059-25
26/08/2016	12	L3		96	PASS	427	9059-26
26/08/2016	13	L4		98.5	PASS	430	9059-26
26/08/2016	14	L4		97	PASS	420	9059-26
7/09/2016	15	L2		99.5	PASS	454	9059-37
7/09/2016	16	L2		98.5	PASS	443	9059-37
7/09/2016	17	L2		99	PASS	448	9059-37
8/09/2016	18	L3		99.5	PASS	424	9059-38
8/09/2016	19	L3		99	PASS	445	9059-38
8/09/2016	20	L2		97	PASS	432	9059-38
20/09/2016	21	L1		101.5	PASS	417	9059-39
20/09/2016	22	L2		100	PASS	419	9059-39
20/09/2016	23	L2		101.5	PASS	415	9059-39
22/09/2016	24	L2		101.5	PASS	416	9059-40
22/09/2016	25	L2		101.5	PASS	413	9059-40
22/09/2016	26	L3		104	PASS	421	9059-40
23/09/2016	27	L3		98.5	PASS	425	9059-41
23/09/2016	28	L3		97	PASS	446	9059-41
23/09/2016	29	L2		99.5	PASS	432	9059-41
24/09/2016	30	L3		103	PASS	418	9059-42
24/09/2016	31	L3		103	PASS	426	9059-42
24/09/2016	32	L3		99.5	PASS	430	9059-42
26/09/2016	33	L4		97.5	PASS	414	9059-43
26/09/2016	34	L4		103.5	PASS	428	9059-43
26/09/2016	35	L3		103.5	PASS	447	9059-43
28/09/2016	36	L3		102	PASS	442	9059-44
28/09/2016	37	FSL		102	PASS	450	9059-44
28/09/2016	38	L4		103.5	PASS	458	9059-44
6/10/2016	42	L4		101	PASS	429	9059-45
6/10/2016	43	FSL		96.5	PASS	458	9059-45
6/10/2016	44	L4		98	PASS	454	9059-45



# Level One Test Summary

Client:	Excell Gray Bruni	Specification:	95%
Project:	Riverwalk Estate Stage 12	Project No:	9059

Date:	Test Number:	Layer:	Retest of:	Density:	Pass/Fail:	Lot No:	<b>Report No:</b>
7/10/2016	45	L4		95.5	PASS	442	9059-46
7/10/2016	46	FSL		98	PASS	414	9059-46
7/10/2016	47	L4		95.5	PASS	432	9059-46
10/10/2016	48	L4		100.5	PASS	445	9059-47
10/10/2016	49	L4		99	PASS	448	9059-47
10/10/2016	50	FSL		100.5	PASS	420	9059-47
10/10/2016	51	L4		99.5	PASS	416	9059-47
12/12/2016	52	L1		97.5	PASS	432	9059-48
12/12/2016	53	L1		98.5	PASS	431	9059-48
12/12/2016	54	L1		91.5	FAIL	438	9059-48
13/12/2016	55	L1	54	96.5	PASS	438	9059-49
13/12/2016	56	L2		96.5	PASS	432	9059-49
13/12/2016	57	L2		100	PASS	438	9059-49
13/12/2016	58	L3		98	PASS	431	9059-49
14/12/2016	59	L3		97	PASS	438	9059-50
14/12/2016	60	L4		98	PASS	432	9059-50
14/12/2016	61	L4		99.5	PASS	431	9059-50
16/12/2016	62	L5		100	PASS	431	9059-51
16/12/2016	63	L3		99.5	PASS	432	9059-51
16/12/2016	64	L3		100.5	PASS	438	9059-51
31/01/2017	65	L1		97.5	PASS	445	9059-52
31/01/2017	66	L2		95	PASS	458	9059-52
31/01/2017	67	L2		96	PASS	452	9059-52
31/01/2017	68	L3		95.5	PASS	449	9059-52
31/01/2017	69	L3		96.5	PASS	450	9059-52
31/01/2017	70	FSL		96.5	PASS	456	9059-52
1/02/2017	71	L1		95.5	PASS	452	9059-53
1/02/2017	72	L2		96	PASS	451	9059-53
1/02/2017	73	L2		96.5	PASS	450	9059-53
2/02/2017	74	L2		101	PASS	449	9059-54
2/02/2017	75	L3		98.5	PASS	455	9059-54
2/02/2017	76	L3		102	PASS	457	9059-54
7/02/2017	77	L3		96	PASS	450	9059-55
7/02/2017	78	L3		101.5	PASS	449	9059-55
7/02/2017	79	FSL		96	PASS	448	9059-55
7/02/2017	80	L1		100.5	PASS	431	9059-56
7/02/2017	81	L2		102	PASS	432	9059-56
7/02/2017	82	L3		101.5	PASS	431	9059-56
10/02/2017	83	L1		98.5	PASS	431	9059-57
10/02/2017	84	L2		99.5	PASS	432	9059-57
10/02/2017	85	FSL		100.5	PASS	431	9059-57



Client:	Excell Gray Bruni	Specification:	95%
Project:	Riverwalk Estate Stage 12	Project No:	9059

Date:	Test Number:	Layer:	Retest of:	Density:	Pass/Fail:	Lot No:	Report No:
14/02/2017	86	FSL		103	PASS	431	9059-58
14/02/2017	87	FSL		105.5	PASS	432	9059-58

Please Note: Test numbers 39-41 do not exsist.



BY NUCLEAR GAUGE METHOD

Moisture ratio	%	93.5	87.0	88.0				
moisture variation from OMC (-dry,+wet)%		-1.5	-3.0	-3.0				
adjusted peak converted wet density	t/m <sup>3</sup>	-	-	-				
peak converted wet density	t/m <sup>3</sup>	1.94	1.94	1.95				
percent of oversize material	wet	0	0	0				
oversize material retained on AS sieve	mm	19.0	19.0	19.0				
compactive effort		standard	standard	standard				
laboratory compaction procedure AS1289 5.			1					
field moisture content	%	27.5	22.8	23.7				
field dry density	t/m3	1.55	1.59	1.61				
field wet density	t/m <sup>3</sup>	1.97	1.95	1.99				
measurement depth	mm	275	275	275				
Sampling procedures AS1289.1.1,1.2.1-Clause 6. depth from F.S.L.	.4(b) m	Stage 12 Layer 1	Stage 12 Layer 2	Stage 12 Layer 3				
	4/b)	Store 12	Store 12	Store 10				
location Lot No		460	461	462				
Field density test procedure AS1289.2.1.1 and 5.4 Test No	5.1	1	2	3				
	2.4							
Location Werribee	ocation Werribee				checked by	RS		
Project Riverwalk Estate Stage 12,1	3,14		Layer thickness (	mm) 300	date	18-Aug-2016		
Client address 12 Allied Drive, Tullamarine,					time	All Day		
Client Excell Gray Bruni			Feature	Lot Fill	tested by	RS		
Factory 6 / 22-24 Westwood Drive, Deer Par								
Terrafirma Laboratories - Deer Park Laborate	report No	9059-16 22-Aug-2016						

material description

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BY NUCLEAR GAUGE METHOD

adjusted peak converted wet density moisture variation from OMC (-dry,+wet)%	t/m <sup>3</sup>	- 0.5	-1.0	- 0.5		
peak converted wet density	t/m <sup>3</sup>	2.08	2.05	2.01		
percent of oversize material	wet	0	0	0		
oversize material retained on AS sieve	mm	19.0	19.0	19.0		
compactive effort		standard	standard	standard		
laboratory compaction procedure AS1289 5.7		19.2	17.0	19.7		
field dry density field moisture content	vm3 %	1.49	1.53 17.8	1.61 19.7		
field wet density	t/m3	1.78 1.49	1.80	1.93		
measurement depth	mm t/m <sup>3</sup>	275	275	275		
depth from F.S.L.	m	Layer 2	Layer 1	Layer 1		
Sampling procedures AS1289.1.1,1.2.1-Clause 6.	4(b)	Stage 12	Stage 12	Stage 12		
ocation Lot No		459	449	452		
Test No		4	5	6		
Field density test procedure AS1289.2.1.1 and 5.8	1					
Location Werribee				checked by	RS	
Project Riverwalk Estate Stage 12,1	3,14		Layer thickness (	mm) 300	date	24-Aug-2016
Client address 12 Allied Drive, Tullamarine,					time	All Day
Client Excell Gray Bruni			Feature	Lot Fill	tested by	JN
Factory 6 / 22-24 Westwood Drive, Deer Parl	K Phone N	lo: 8348 5596			date of issue	26-Aug-2016
Terrafirma Laboratories - Deer Park Laborato	report No	9059-22				

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BY NUCLEAR GAUGE METHOD

Hilf density ratio (R <sub>HD</sub> )	%	95.0	99.0	98.0	99.5	98.5	
Moisture ratio	%	96.0	96.0	87.5	92.0	86.0	
moisture variation from OMC (-dry,+wet)%		-1.0	-1.0	-3.0	-1.5	-3.0	
adjusted peak converted wet density	t/m <sup>3</sup>	1.95	1.87	-	-	-	
beak converted wet density	t/m <sup>3</sup>	-	-	1.93	1.94	1.93	
percent of oversize material	wet	4	3	0	0	0	
oversize material retained on AS sieve	mm	19.0	19.0	19.0	19.0	19.0	
compactive effort		standard	standard	standard	standard	standard	
laboratory compaction procedure AS1289 5.				-0.0			
field moisture content	%	19.8	18.9	20.8	21.6	20.3	
field dry density	t/m3	1.55	1.56	1.89	1.59	1.58	
measurement depth field wet density	t/m <sup>3</sup>	1.86	1.85	1.89	1.93	1.90	
depth from F.S.L.	m mm	Layer 2 275	Layer 1 275	Layer 3 275	Layer 4 275	Layer 4 275	
Sampling procedures AS1289.1.1,1.2.1-Clause 6	. ,	Stage 12	Stage 12	Stage 12	Stage 12	Stage 12	
		Relesi 014			437	455	
Test No ocation Lot No		7 Retest of 4	8 Retest of 5	<b>9</b> 444	<b>10</b> 457	<b>11</b> 455	
Field density test procedure AS1289.2.1.1 and 5.	8.1		_	_			
Location Werribee	,			,		checked by	RS
Project Riverwalk Estate Stage 12,	-		Layer thickness (	mm) 300		date	25-Aug-2010
Client address 12 Allied Drive, Tullamarine	, 3043					time	JN All Day
Client Excell Gray Bruni			Feature				
Factory 6 / 22-24 Westwood Drive, Deer Pa	date of issue	29-Aug-2016					
Terrafirma Laboratories - Deer Park Laborat	report No	9059-25					

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material description

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BY NUCLEAR GAUGE METHOD

Hilf density ratio (R <sub>HD</sub> )	%	96.0	98.5	97.0				
Moisture ratio	%	101.5	97.5	96.0				
moisture variation from OMC (-dry,+wet)%		0.5	-0.5	-1.0				
adjusted peak converted wet density	t/m <sup>3</sup>	-	-	-				
peak converted wet density	t/m <sup>3</sup>	1.97	1.94	1.94				
percent of oversize material	wet	0	0	0				
oversize material retained on AS sieve	mm	19.0	19.0	19.0				
compactive effort		standard	standard	standard				
laboratory compaction procedure AS1289 5.7		-	1	-	1 1			
field moisture content	%	24.6	22.2	21.8				
field dry density	t/m3	1.52	1.57	1.55				
field wet density	t/m <sup>3</sup>	1.89	1.91	1.88				
measurement depth	m mm	275	275	275				
Sampling procedures AS1289.1.1,1.2.1-Clause 6.4 depth from F.S.L.	. ,	Stage 12 Layer 3	Stage 12 Layer 4	Stage 12 Layer 4				
Test No location Lot No		427	430	<b>14</b> 420				
Field density test procedure AS1289.2.1.1 and 5.8	.1	12	13	4.4				
Location Werribee	ocation Werribee				checked by	RS		
Project Riverwalk Estate Stage 12,13	3,14		Layer thickness (	mm) 300	date	26-Aug-2016		
Client address 12 Allied Drive, Tullamarine,	3043				time	All Day		
Client Excell Gray Bruni			Feature	Lot Fill	tested by	JN		
Factory 6 / 22-24 Westwood Drive, Deer Park	Phone N	lo: 8348 5596	_		date of issue	date of issue 30-Aug-201		
Ferrafirma Laboratories - Deer Park Laborato	report No	9059-26						

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BY NUCLEAR GAUGE METHOD

Terrafirma Laboratories - Deer Park Laborato	afirma Laboratories - Deer Park Laboratory							
Factory 6 / 22-24 Westwood Drive, Deer Park	tory 6 / 22-24 Westwood Drive, Deer Park Phone No: 8348 5596							
Client Excell Gray Bruni			Feature	Lot Fill	tested by	JN		
Client address 12 Allied Drive, Tullamarine, 3	3043				time	All Day		
Project Riverwalk Estate Stage 12,13	3,14		Layer thickness (	mm) 300	date	07-Sep-2016		
Location Werribee					checked by	RS		
Field density test procedure AS1289.2.1.1 and 5.8.	.1							
Test No		15	16	17				
location Lot No		454	443	448				
Sampling procedures AS1289.1.1,1.2.1-Clause 6.4	(b)	Stage 12	Stage 12	Stage 12				
depth from F.S.L.	m	Layer 2	Layer 2	Layer 2				
measurement depth	mm	275	275	275				
field wet density	t/m <sup>3</sup>	1.91	1.93	1.91				
field dry density	t/m3	1.51	1.47	1.46				
field moisture content	%	26.9	30.8	30.6				
laboratory compaction procedure AS1289 5.7	.1							
compactive effort		standard	standard	standard				
oversize material retained on AS sieve	mm	19.0	19.0	19.0				
percent of oversize material	wet	0	0	0				
peak converted wet density	t/m <sup>3</sup>	1.92	1.96	1.93				
adjusted peak converted wet density	t/m <sup>3</sup>	-	-	-				
moisture variation from OMC (-dry,+wet)%		-1.0	-1.5	-1.0				
Moisture ratio	%	97.0	95.0	97.0				
Hilf density ratio (R <sub>HD</sub> )	%	99.5	98.5	99.0				

material description

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BY NUCLEAR GAUGE METHOD

Terrafirma Laboratories - Deer Park Laborator	,				report No	9059-38
Factory 6 / 22-24 Westwood Drive, Deer Park	Phone N	No: 8348 5596	1 H		date of issue	14-Sep-2016
Client Excell Gray Bruni			Feature	Lot Fill	tested by	JN
Client address 12 Allied Drive, Tullamarine, 3	043				time	All Day
Project Riverwalk Estate Stage 12,13,	14		Layer thickness (	mm) 300	date	08-Sep-2016
Location Werribee				checked by	RS	
Field density test procedure AS1289.2.1.1 and 5.8.7	1					
Test No		18	19	20		
location Lot No		424	445	432		
Sampling procedures AS1289.1.1,1.2.1-Clause 6.4(	(b)	Stage 12	Stage 12	Stage 12		
depth from F.S.L.	m	Layer 3	Layer 3	Layer 2		
measurement depth	mm	275	275	275		
field wet density	t/m <sup>3</sup>	1.90	1.92	1.94		
field dry density	t/m3	1.51	1.49	1.52		
field moisture content	%	25.9	28.8	27.4		
laboratory compaction procedure AS1289 5.7.	1					
compactive effort		standard	standard	standard		
oversize material retained on AS sieve	mm	19.0	19.0	19.0		
percent of oversize material	wet	0	0	0		
peak converted wet density	t/m <sup>3</sup>	1.91	1.94	2		
adjusted peak converted wet density	t/m <sup>3</sup>	-	-	-		
moisture variation from OMC (-dry,+wet)%		-1.0	0.5	0.5		
Moisture ratio	%	96.0	102.0	103.0		
Hilf density ratio (R <sub>HD</sub> )	%	99.5	99.0	97.0		

material description

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BY NUCLEAR GAUGE METHOD

Hilf density ratio (R <sub>HD</sub> )	%	101.5	100.0	101.5		
Moisture ratio	%	102.5	96.0	96.0		
moisture variation from OMC (-dry,+wet)%		0.5	-0.5	-1.0		
adjusted peak converted wet density	t/m <sup>3</sup>	-	-	-		
peak converted wet density	t/m <sup>3</sup>	2.01	2.04	2.05		
percent of oversize material	wet	0	0	0		
oversize material retained on AS sieve	mm	19.0	19.0	19.0		
compactive effort		standard	standard	standard		
laboratory compaction procedure AS1289 5			1	I I		1
field moisture content	%	23.0	17.3	21.0		
field dry density	t/m3	1.66	1.74	1.72		
field wet density	t/m <sup>3</sup>	2.04	2.04	2.08		
measurement depth	mm	275	275	275		
depth from F.S.L.	n.4(0)	Layer 1	Layer 2	Layer 2		
Sampling procedures AS1289.1.1,1.2.1-Clause 6	: 1(b)	Stage 12	Stage 12	Stage 12		
location Lot No		417	419	415		
Field density test procedure AS1289.2.1.1 and 5. Test No	.0.1	21	22	23		
	0.4					
Location Werribee					checked by	RS
Project Riverwalk Estate Stage 12,	13,14		Layer thickness (	mm) 300	date	20-Sep-2016
Client address 12 Allied Drive, Tullamarine					time	ALL DAY
Client Excell Gray Bruni			Feature	Stage 12	tested by	JN
Factory 6 / 22-24 Westwood Drive, Deer Pa	rk Phone N	lo: 8348 5596			date of issue	23-Sep-2016
Terrafirma Laboratories - Deer Park Laborat	-				report No	9059-39

material description

Silty Clay



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BY NUCLEAR GAUGE METHOD

Hilf density ratio (R <sub>HD</sub> )	%	101.5	101.5	104.0		
Moisture ratio	%	97.5	102.0	103.5		
moisture variation from OMC (-dry,+wet)%		-1.0	0.5	1.0		
adjusted peak converted wet density	t/m³	-	-	-		
peak converted wet density	t/m <sup>3</sup>	1.99	2.01	2		
percent of oversize material	wet	0	0	16		
oversize material retained on AS sieve	mm	19.0	19.0	19.0		
compactive effort		standard	standard	standard		
laboratory compaction procedure AS1289 5.7	.1		•		I	
field moisture content	%	44.6	42.8	43.3		
field dry density	t/m3	1.40	1.43	1.40		
field wet density	t/m <sup>3</sup>	2.02	2.04	2.01	1	
measurement depth	mm	275	275	275		
depth from F.S.L.	m	Layer 2	Layer 2	Layer 3		
Sampling procedures AS1289.1.1,1.2.1-Clause 6.4	1(b)	Stage 12	Stage 12	Stage 12		
location Lot No		416	413	421		
Test No	. I	24	25	26		
Field density test procedure AS1289.2.1.1 and 5.8	4					
Location Werribee					checked by	RS
Project Riverwalk Estate Stage 12,13	3,14		Layer thickness (	mm) 300	date	22-Sep-2016
Client address 12 Allied Drive, Tullamarine,					time	All Day
Client Excell Gray Bruni			Feature	Lot Fill	tested by	JN
Factory 6 / 22-24 Westwood Drive, Deer Park	Phone N	lo: 8348 5596	1 H		date of issue	03-Oct-2016
Ferrafirma Laboratories - Deer Park Laborato	,				report No	9059-40

material description

Silty CLAY



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BY NUCLEAR GAUGE METHOD

Hilf density ratio (R <sub>HD</sub> )	%	98.5	97.0	99.5		
Moisture ratio	%	119.5	117.0	114.5		
moisture variation from OMC (-dry,+wet)%		3.5	3.0	3.0		
adjusted peak converted wet density	t/m <sup>3</sup>	-	-	-		
peak converted wet density	t/m <sup>3</sup>	2.08	2.07	2.07		
percent of oversize material	wet	0	0	0		
oversize material retained on AS sieve	mm	19.0	19.0	19.0		
compactive effort		standard	standard	standard		
laboratory compaction procedure AS1289 5	5.7.1		•		I	
field moisture content	%	21.4	21.8	23.0		
field dry density	t/m3	1.69	1.65	1.67		
field wet density	t/m <sup>3</sup>	2.05	2.01	2.06		
measurement depth	mm	275	275	275		
depth from F.S.L.	m	Layer 3	Layer 3	Layer 2		
Sampling procedures AS1289.1.1,1.2.1-Clause	6.4(b)	Stage 12	Stage 12	Stage 12		
location Lot No	)	425	446	432		
Field density test procedure AS1289.2.1.1 and 5 Test No	5.0.1	27	28	29		
	- 0.4					
Location Werribee					checked by	RS
Project Riverwalk Estate Stage 12	,13,14		Layer thickness (	mm) 300	date	23-Sep-2016
Client address 12 Allied Drive, Tullamarine					time	All Day
Client Excell Gray Bruni			Feature	Lot Fill	tested by	JN
Factory 6 / 22-24 Westwood Drive, Deer Pa	ark Phone N	lo: 8348 5596	-		date of issue	03-Oct-2016
Ferrafirma Laboratories - Deer Park Labora	,				report No	9059-41

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material description

Silty Clay



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BY NUCLEAR GAUGE METHOD

Hilf density ratio (R <sub>HD</sub> )	%	103.0	103.0	99.5		
Moisture ratio	%	98.5	98.0	106.5		
moisture variation from OMC (-dry,+wet)%		0.0	-0.5	1.0		
adjusted peak converted wet density	t/m <sup>3</sup>	-	-	-		
peak converted wet density	t/m <sup>3</sup>	2.02	1.99	2.07		
percent of oversize material	wet	0	0	0		
oversize material retained on AS sieve	mm	19.0	19.0	19.0		
compactive effort		standard	standard	standard		
laboratory compaction procedure AS1289			•		I	
field moisture content	%	17.5	18.0	15.7		
field dry density	t/m3	1.77	1.74	1.78		
ield wet density	t/m <sup>3</sup>	2.08	2.05	2.06		
neasurement depth	mm	275	275	275		
depth from F.S.L.	m	Layer 3	Layer 3	Layer 3		
Sampling procedures AS1289.1.1,1.2.1-Clause	6 4(b)	Stage 12	Stage 12	Stage 12		
ocation Lot No	)	418	426	430		
Field density test procedure AS1289.2.1.1 and a Test No	5.6.1	30	31	32		
	5.0.4					
Location Werribee					checked by	RS
Project Riverwalk Estate Stage 12	2,13,14		Layer thickness (	mm) 300	date	24-Sep-2016
Client address 12 Allied Drive, Tullamarin					time	All Day
Client Excell Gray Bruni			Feature	Lot Fill	tested by	JN
Factory 6 / 22-24 Westwood Drive, Deer P	ark Phone N	lo: 8348 5596	-		date of issue	03-Oct-2016
Ferrafirma Laboratories - Deer Park Labora	<b>,</b>				report No	9059-42

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material description

Silty Clay



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BY NUCLEAR GAUGE METHOD

Hilf density ratio (R <sub>HD</sub> )	%	97.5	103.5	103.5				
Moisture ratio	%	101.5	95.0	94.5				
moisture variation from OMC (-dry,+wet)%		0.5	-1.5	-1.5				
adjusted peak converted wet density	t/m <sup>3</sup>	-	-	-				
beak converted wet density	t/m <sup>3</sup>	2.01	1.88	1.86				
percent of oversize material	wet	0	0	0				
oversize material retained on AS sieve	mm	19.0	19.0	19.0				
compactive effort		standard	standard	standard				
laboratory compaction procedure AS1289 5		-						
field moisture content	%	22.8	31.8	29.6				
field dry density	t/m3	1.60	1.48	1.49				
field wet density	t/m <sup>3</sup>	1.96	1.95	1.93				
measurement depth	mm	275	275	275				
Sampling procedures AS1289.1.1,1.2.1-Clause 6 depth from F.S.L.	m	Stage 12 Layer 4	Stage 12 Layer 4	Stage 12 Layer 3				
	2.4(b)	Store 12	Store 10	Sterre 10				
location Lot No		414	428	447				
Field density test procedure AS1289.2.1.1 and 5 Test No	.8.1	33	34	35				
Location Werribee					checked by	RS		
Project Riverwalk Estate Stage 12,	13,14		Layer thickness (	mm) 300	date	26-Sep-2016		
Client address 12 Allied Drive, Tullamarine					time	All Day		
Client Excell Gray Bruni			Feature	Stage 12	tested by	JN		
Factory 6 / 22-24 Westwood Drive, Deer Pa	ark Phone N	lo: 8348 5596	,		date of issue	03-Oct-2016		
Ferrafirma Laboratories - Deer Park Labora								

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material description

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BY NUCLEAR GAUGE METHOD

Hilf density ratio (R <sub>HD</sub> )	%	102.0	102.0	103.5		
Moisture ratio	%	87.5	90.5	96.0		
moisture variation from OMC (-dry,+wet)%		-2.0	-1.5	-0.5		
adjusted peak converted wet density	t/m <sup>3</sup>	-	-	-		
peak converted wet density	t/m <sup>3</sup>	2	2.01	2		
percent of oversize material	wet	0	0	0		
oversize material retained on AS sieve	mm	19.0	19.0	19.0		
compactive effort		standard	standard	standard		
laboratory compaction procedure AS1289 5	.7.1		1			
field moisture content	%	13.5	14.1	14.5		
field dry density	t/m3	1.80	1.80	1.80		
field wet density	t/m <sup>3</sup>	2.04	2.05	2.07		
measurement depth	mm	275	275	275		
depth from F.S.L.	m	Layer 3	FSL	Layer 4		
Sampling procedures AS1289.1.1,1.2.1-Clause 6	3.4(b)	Stage 12	Stage 12	Stage 12		
location Lot No		442	450	458		
Test No	.0.1	36	37	38		
Field density test procedure AS1289.2.1.1 and 5.	0.1					
Location Werribee					checked by	RS
Project Riverwalk Estate Stage 12,	13,14		Layer thickness (	mm) 300	date	28-Sep-2016
Client address 12 Allied Drive, Tullamarine	•				time	All Day
Client Excell Gray Bruni			Feature	Lot Fill	tested by	JN
Factory 6 / 22-24 Westwood Drive, Deer Pa	rk Phone N	lo: 8348 5596	, p		date of issue	03-Oct-2016
Ferrafirma Laboratories - Deer Park Laborat	,				report No	9059-44

material description

Silty CLAY



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BY NUCLEAR GAUGE METHOD

Hilf density ratio (R <sub>HD</sub> )	%	101.0	96.5	98.0		
Moisture ratio	%	95.5	104.0	97.5		
moisture variation from OMC (-dry,+wet)%		-1.5	1.0	-1.0		
adjusted peak converted wet density	t/m <sup>3</sup>	-	-	-		
peak converted wet density	t/m <sup>3</sup>	1.73	1.78	1.75		
percent of oversize material	wet	0	0	0		
oversize material retained on AS sieve	mm	19.0	19.0	19.0		
compactive effort		standard	standard	standard		
laboratory compaction procedure AS1289 5.7	7.1		1			
field moisture content	%	32.7	32.5	32.9		
field dry density	t/m3	1.31	1.29	1.29		
field wet density	t/m <sup>3</sup>	1.75	1.72	1.71		
measurement depth	mm	275	275	275		
depth from F.S.L.	+(J) m	Layer 4	FSL	Layer 4		
Sampling procedures AS1289.1.1,1.2.1-Clause 6.	1(b)	Stage 12	Stage 12	Stage 12		
ocation Lot No		429	458	454		
Test No	. 1	42	43	44		
Field density test procedure AS1289.2.1.1 and 5.8						
Location Werribee					checked by	RS
Project Riverwalk Estate Stage 12,1	3,14		Layer thickness (	mm) 300	date	06-Oct-2016
Client address 12 Allied Drive, Tullamarine,					time	ALL DAY
Client Excell Gray Bruni			Feature	Lot Fill	tested by	JN
Factory 6 / 22-24 Westwood Drive, Deer Parl	k Phone N	lo: 8348 5596	1 H		date of issue	11-Oct-2016
Ferrafirma Laboratories - Deer Park Laborato	,				report No	9059-45

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material description

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BY NUCLEAR GAUGE METHOD

Terrafirma Laboratories - Deer Park Laborato	ma Laboratories - Deer Park Laboratory							
Factory 6 / 22-24 Westwood Drive, Deer Park	Phone N	lo: 8348 5596			date of issue	11-Oct-2016		
Client Excell Gray Bruni			Feature	Lot Fill	tested by	JN		
Client address 12 Allied Drive, Tullamarine,	3043				time	ALL DAY		
Project Riverwalk Estate Stage 12,13	3,14		Layer thickness (	(mm) 300	date	07-Oct-2016		
Location Werribee				· · ·	checked by	RS		
Field density test procedure AS1289.2.1.1 and 5.8	.1							
Test No		45	46	47				
location Lot No		442	414	432				
Sampling procedures AS1289.1.1,1.2.1-Clause 6.4	ł(b)	Stage 12	Stage 12	Stage 12				
depth from F.S.L.	m	Layer 4	FSL	Layer 4				
measurement depth	mm	275	275	275				
field wet density	t/m <sup>3</sup>	2.05	2.03	2.02				
field dry density	t/m3	1.72	1.69	1.69				
field moisture content	%	19.1	20.0	19.4				
laboratory compaction procedure AS1289 5.7	′.1							
compactive effort		standard	standard	standard				
oversize material retained on AS sieve	mm	19.0	19.0	19.0				
percent of oversize material	wet	0	0	0				
peak converted wet density	t/m <sup>3</sup>	2.15	2.07	2.11				
adjusted peak converted wet density	t/m <sup>3</sup>	-	-	-				
moisture variation from OMC (-dry,+wet)%		-1.0	0.5	0.5				
Moisture ratio	%	94.5	103.0	103.0				
Hilf density ratio (R <sub>HD</sub> )	%	95.5	98.0	95.5				

material description

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BY NUCLEAR GAUGE METHOD

Hilf density ratio (R <sub>HD</sub> )	%	100.5	99.0	100.5	99.5		
Moisture ratio	%	93.5	92.5	94.0	93.5		
moisture variation from OMC (-dry,+wet)%		-1.5	-2.0	-1.5	-1.5		
adjusted peak converted wet density	t/m <sup>3</sup>	-	-	-	-		
peak converted wet density	t/m <sup>3</sup>	1.89	1.93	1.89	1.9		
percent of oversize material	wet	0	0	0	0		
oversize material retained on AS sieve	mm	19.0	19.0	19.0	19.0		
compactive effort		standard	standard	standard	standard		
laboratory compaction procedure AS1289		-				<u> </u>	
field moisture content	%	24.0	25.0	24.2	24.2		
field dry density	t/m3	1.53	1.53	1.53	1.53		
field wet density	t/m <sup>3</sup>	1.90	1.91	1.90	1.90		
measurement depth	mm	275	275	275	275		
Sampling procedures AS1289.1.1,1.2.1-Clause depth from F.S.L.	6.4(b) m	Stage 12 Layer 4	Stage 12 Layer 4	Stage 12 FSL	Stage 12 Layer 4		
	C 4(b)	Store 10	Otomo 40	Stage 10	Store 10		
location Lot No	)	445	448	420	416		
Test No	0.0.1	48	49	50	51		
Field density test procedure AS1289.2.1.1 and	E 0 1						
Location Werribee						checked by	RS
Project Riverwalk Estate Stage 12	2,13,14		Layer thickness (	mm) 300		date	10-Oct-2016
Client address 12 Allied Drive, Tullamarin					time	ALL DAY	
Client Excell Gray Bruni			Feature	Lot Fill		tested by	JN
Factory 6 / 22-24 Westwood Drive, Deer P	ark Phone N	lo: 8348 5596				date of issue	13-Oct-2016
Terrafirma Laboratories - Deer Park Labora	5					report No	9059-47

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material description

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BY NUCLEAR GAUGE METHOD

Terrafirma Laboratories - Deer Park Laborator	ma Laboratories - Deer Park Laboratory							
Factory 6 / 22-24 Westwood Drive, Deer Park	Phone N	lo: 8348 5596			date of issue	19-Dec-2016		
Client Excell Gray Bruni			Feature	Lot Fill	tested by	EH		
Client address 12 Allied Drive, Tullamarine, 3	3043				time	All Day		
Project Riverwalk Estate Stage 12,13			Layer thickness (	mm) 300	date	12-Dec-2016		
Location Werribee	.,				checked by	RS		
Field density test procedure AS1289.2.1.1 and 5.8.	.1							
Test No		52	53	54				
location Lot No		432	431	438				
Sampling procedures AS1289.1.1,1.2.1-Clause 6.4	(b)	Stage 12	Stage 12	Stage 12				
depth from F.S.L.	m	Layer 1	Layer 1	Layer 1				
measurement depth	mm	275	275	275				
field wet density	t/m <sup>3</sup>	1.95	1.90	1.93				
field dry density	t/m3	1.66	1.62	1.65				
field moisture content	%	16.9	17.5	16.7				
laboratory compaction procedure AS1289 5.7	.1		1					
compactive effort		standard	standard	standard				
oversize material retained on AS sieve	mm	19.0	19.0	19.0				
percent of oversize material	wet	0	0	0				
peak converted wet density	t/m <sup>3</sup>	2	1.93	2.11				
adjusted peak converted wet density	t/m <sup>3</sup>	-	-	-				
moisture variation from OMC (-dry,+wet)%		0.5	0.0	-0.5				
Moisture ratio	%	102.0	98.5	98.0				
Hilf density ratio (R <sub>HD</sub> )	%	97.5	98.5	91.5				

material description

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BY NUCLEAR GAUGE METHOD

peak converted wet density adjusted peak converted wet density	t/m <sup>3</sup> t/m <sup>3</sup>	2.1	2.11	2	2.05					
percent of oversize material	wet	0	0	0	0					
oversize material retained on AS sieve	mm	19.0	19.0	19.0	19.0					
compactive effort		standard	standard	standard	standard					
laboratory compaction procedure AS1289 5		10.0		10.0	10.2	1				
field moisture content	%	18.0	17.1	16.5	18.2					
field dry density	t/m3	1.71	1.74	1.72	1.70					
measurement depth field wet density	mm t/m <sup>3</sup>	275	275	275	275					
depth from F.S.L.	m	Layer 1 275	Layer 2 275	Layer 2 275	Layer 3 275					
Sampling procedures AS1289.1.1,1.2.1-Clause	6.4(b)	Re-Test of 54	_							
Test No location Lot No		<b>55</b> 438	<b>56</b> 432	<b>57</b> 438	<b>58</b> 431					
Field density test procedure AS1289.2.1.1 and 5	5.8.1									
Location Werribee						checked by	RS			
Project Riverwalk Estate Stage 12,	13,14		Layer thickness (	mm) 300	date	All Day 13-Dec-2016				
Client address 12 Allied Drive, Tullamarine					time					
Client Excell Gray Bruni			Feature	Lot Fill		tested by	WF			
Factory 6 / 22-24 Westwood Drive, Deer Pa	ark Phone I	No: 8348 5596				date of issue	19-Dec-2016			
	rma Laboratories - Deer Park Laboratory									

material description

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BY NUCLEAR GAUGE METHOD

Hilf density ratio (R <sub>HD</sub> )	%	97.0	98.0	99.5		
Moisture ratio	%	102.5	100.0	103.0		
moisture variation from OMC (-dry,+wet)%		0.5	0.0	0.5		
adjusted peak converted wet density	t/m <sup>3</sup>	-	-	-		
peak converted wet density	t/m <sup>3</sup>	2.07	2.05	2.05		
percent of oversize material	wet	0	0	0		
oversize material retained on AS sieve	mm	19.0	19.0	19.0		
compactive effort		standard	standard	standard		
laboratory compaction procedure AS1289 5.			•			
field moisture content	%	18.0	20.8	19.9		
field dry density	t/m3	1.70	1.67	1.70		
field wet density	t/m <sup>3</sup>	2.01	2.01	2.04		
measurement depth	mm	275	275	275		
depth from F.S.L.	.+(b) m	Layer 3	Layer 4	Layer 4		
Sampling procedures AS1289.1.1,1.2.1-Clause 6	4(b)	Stage 12	Stage 12	Stage 12		
location Lot No		438	432	431		
Test No	0.1	59	60	61		
Field density test procedure AS1289.2.1.1 and 5.	0 1					
Location Werribee					checked by	RS
Project Riverwalk Estate Stage 12,1	3,14		Layer thickness (	mm) 300	date	14-Dec-2016
Client address 12 Allied Drive, Tullamarine,					time	All Day
Client Excell Gray Bruni			Feature	Lot Fill	tested by	WF
Factory 6 / 22-24 Westwood Drive, Deer Par	rk Phone N	lo: 8348 5596	, <u> </u>		date of issue	19-Dec-2016
Terrafirma Laboratories - Deer Park Laborat	-				report No	9059-50

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material description

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BY NUCLEAR GAUGE METHOD

Terrafirma Laboratories - Deer Park Laboratory	report No	9059-51			
Factory 6 / 22-24 Westwood Drive, Deer Park Phone	date of issue	19-Dec-2016			
Client Excell Gray Bruni		Feature	Lot Fill	tested by	WF
Client address 12 Allied Drive, Tullamarine, 3043				time	All Day
Project Riverwalk Estate Stage 12,13,14		Layer thickness (	mm) 300	date	16-Dec-2016
Location Werribee				checked by	RS
Field density test procedure AS1289.2.1.1 and 5.8.1					
Test No	62	63	64		
location Lot No	431	432	438		
Sampling procedures AS1289.1.1,1.2.1-Clause 6.4(b)	Stage 12	Stage 12	Stage 12		
depth from F.S.L. m	Layer 5	Layer 5	Layer 5		
measurement depth mm	275	275	275		
field wet density t/m <sup>3</sup>	2.02	2.03	2.08		
field dry density t/m3	1.63	1.66	1.67		
field moisture content %	23.9	22.6	24.5		
laboratory compaction procedure AS1289 5.7.1					
compactive effort	standard	standard	standard		
oversize material retained on AS sieve mm	19.0	19.0	19.0		
percent of oversize material wet	0	0	0		
peak converted wet density t/m <sup>3</sup>	2.02	2.04	2.07		
adjusted peak converted wet density t/m <sup>3</sup>	-	-	-		
moisture variation from OMC (-dry,+wet)%	0.0	0.0	0.0		
Moisture ratio %	100.0	99.0	100.0		
Hilf density ratio (R <sub>HD</sub> ) %	100.0	99.5	100.5		

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material description

Silty CLAY



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BY NUCLEAR GAUGE METHOD

Terrafirma Laboratories - Deer Park Laborato Factory 6 / 22-24 Westwood Drive, Deer Park	,	lo: 8348 5596				report No date of issue	9059-52
Client Excell Gray Bruni	K PHOHEIN	10. 6346 5590	Feature	Lot Fill	tested by	08-Feb-2017 JN	
Client address 12 Allied Drive, Tullamarine, 3	3043			20(1		time	All Day
	Lover thickness (	mm) 300		date	31-Jan-2017		
Project Riverwalk Estate Stage 12,13,14			Layer thickness (	inini, 300			
Location Werribee						checked by	RS
Field density test procedure AS1289.2.1.1 and 5.8.	.1						
Test No		65	66	67	68	69	70
location Lot No		445	458	452	449	450	456
Sampling procedures AS1289.1.1,1.2.1-Clause 6.4	4(b)	Stage 12	Stage 12	Stage 12	Stage 12	Stage 12	Stage 12
depth from F.S.L.	m	Layer 1	Layer 2	Layer 2	Layer 3	Layer 3	FSL
measurement depth	mm	275	275	275	275	275	275
field wet density	t/m <sup>3</sup>	1.95	1.85	1.89	1.90	1.93	1.87
field dry density	t/m3	1.62	1.55	1.61	1.55	1.63	1.51
field moisture content	%	20.7	18.7	17.6	22.9	18.5	23.9
laboratory compaction procedure AS1289 5.7	7.1						
compactive effort		standard	standard	standard	standard	standard	standard
oversize material retained on AS sieve	mm	19.0	19.0	19.0	19.0	19.0	19.0
percent of oversize material	wet	0	0	0	0	0	0
peak converted wet density	t/m³	2	1.94	1.97	1.99	2	1.93
adjusted peak converted wet density	t/m <sup>3</sup>	-	-	-	-	-	_
moisture variation from OMC (-dry,+wet)%		-0.5	0.0	-0.5	0.0	0.0	0.0
Moisture ratio	%	98.5	98.5	98.0	101.0	98.5	99.5
Hilf density ratio (R <sub>HD</sub> )	%	97.5	95.0	96.0	95.5	96.5	96.5

material description

Silty CLAY



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BY NUCLEAR GAUGE METHOD

Terrafirma Laboratories - Deer Park Laboratory 6 / 22-24 Westwood Drive, Deer P	report No date of issue	9059-53 08-Feb-2017				
Client Excell Gray Bruni	tested by	JN				
Client address 12 Allied Drive, Tullamarine	<u>- 3043</u>		Feature	Lot Fill	time	ALL DAY
Project Riverwalk Estate Stage 12			Layer thickness (	mm) 300	date	01-Feb-2017
Location Werribee	,13,14		Layer UNICKNESS (	iiiii) 300		RS
Location weinbee					checked by	R5
Field density test procedure AS1289.2.1.1 and 5	5.8.1					
Test No		71	72	73		
location Lot No	)	452	451	450		
Sampling procedures AS1289.1.1,1.2.1-Clause	6.4(b)	Stage 12	Stage 12	Stage 12		
depth from F.S.L.	m	Layer 1	Layer 2	Layer 2		
measurement depth	mm	275	275	275		
field wet density	t/m <sup>3</sup>	1.97	2.01	1.99		
field dry density	t/m3	1.72	1.77	1.75		
field moisture content	%	14.3	13.8	14.0		
laboratory compaction procedure AS1289	5.7.1		-			
compactive effort		standard	standard	standard		
oversize material retained on AS sieve	mm	19.0	19.0	19.0		
percent of oversize material	wet	0	0	0		
peak converted wet density	t/m³	2.06	2.1	2.07		
adjusted peak converted wet density	t/m³	-	-	-		
moisture variation from OMC (-dry,+wet)%		-1.0	-0.5	-2.0		
Moisture ratio	%	94.5	96.0	88.0		
Hilf density ratio (R <sub>HD</sub> )	%	95.5	96.0	96.5		

material description

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BY NUCLEAR GAUGE METHOD

Terrafirma Laboratories - Deer Park Laborato	report No	9059-54				
Factory 6 / 22-24 Westwood Drive, Deer Park	date of issue	08-Feb-2017				
Client Excell Gray Bruni			Feature	Lot Fill	tested by	JN ALL DAY
Client address 12 Allied Drive, Tullamarine, 3	3043				time	
Project Riverwalk Estate Stage 12,13	3,14		Layer thickness (I	mm) 300	date	02-Feb-2017
Location Werribee					checked by	RS
Field density test procedure AS1289.2.1.1 and 5.8.7	1					
Test No		74	75	76		
location Lot No		449	455	457		
Sampling procedures AS1289.1.1,1.2.1-Clause 6.4	(b)	Stage 12	Stage 12	Stage 12		
depth from F.S.L.	m	Layer 2	Layer 3	Layer 3		
measurement depth	mm	275	275	275		
field wet density	t/m <sup>3</sup>	2.02	2.04	1.97		
field dry density	t/m3	1.74	1.73	1.74		
field moisture content	%	15.9	18.1	13.3		
laboratory compaction procedure AS1289 5.7	.1					
compactive effort		standard	standard	standard		
oversize material retained on AS sieve	mm	19.0	19.0	19.0		
percent of oversize material	wet	0	0	0		
peak converted wet density	t/m <sup>3</sup>	2	2.07	1.93		
adjusted peak converted wet density	t/m <sup>3</sup>			-		
moisture variation from OMC (-dry,+wet)%		-1.5	0.5	-3.5		
Moisture ratio	%	90.5	102.0	78.5		
Hilf density ratio (R <sub>HD</sub> )	%	101.0	98.5	102.0		

material description

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BY NUCLEAR GAUGE METHOD

Terrafirma Laboratories - Deer Park Labora	report No	9059-55				
Factory 6 / 22-24 Westwood Drive, Deer Pa	date of issue	09-Feb-2017				
Client Excell Gray Bruni			Feature	Lot Fill	tested by	JN
Client address 12 Allied Drive, Tullamarine,	, 3043				time	ALL DAY
Project Riverwalk Estate Stage 12,	13,14		Layer thickness (	mm) 300	date	07-Feb-2017
Location Werribee					checked by	RS
Field density test procedure AS1289.2.1.1 and 5.	8.1					
Test No		77	78	79		
location Lot No		450	449	448		
Sampling procedures AS1289.1.1,1.2.1-Clause 6	.4(b)	Stage 12	Stage 12	Stage 12		
depth from F.S.L.	m	Layer 3	Layer 3	FSL		
measurement depth	mm	275	275	275		
field wet density	t/m³	2.04	2.05	2.03		
field dry density	t/m3	1.73	1.80	1.69		
field moisture content	%	17.9	14.0	20.3		
laboratory compaction procedure AS1289 5	.7.1					
compactive effort		standard	standard	standard		
oversize material retained on AS sieve	mm	19.0	19.0	19.0		
percent of oversize material	wet	0	0	8		
peak converted wet density	t/m <sup>3</sup>	2.125	2.015	-		
adjusted peak converted wet density	t/m <sup>3</sup>	-	-	2.12		
moisture variation from OMC (-dry,+wet)%		0.5	-3.0	1.0		
Moisture ratio	%	104.0	81.5	105.5		
Hilf density ratio (R <sub>HD</sub> )	%	96.0	101.5	96.0		

material description

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BY NUCLEAR GAUGE METHOD

Hilf density ratio (R <sub>HD</sub> )	%	100.5	102.0	101.5		
Moisture ratio	%	94.5	103.0	97.0		
moisture variation from OMC (-dry,+wet)%		-1.0	0.5	-0.5		
adjusted peak converted wet density	t/m³	-	-	-		
peak converted wet density	t/m <sup>3</sup>	2.04	2.03	2.06		
percent of oversize material	wet	0	0	0		
oversize material retained on AS sieve	mm	19.0	19.0	19.0		
compactive effort		standard	standard	standard		
laboratory compaction procedure AS1289 5			•			
field moisture content	%	18.5	20.0	19.3		
field dry density	t/m3	1.73	1.73	1.75		
field wet density	t/m <sup>3</sup>	2.05	2.07	2.09		
measurement depth	mm	275	275	275		
depth from F.S.L.	m	Layer 1	Layer 2	Layer3		
Sampling procedures AS1289.1.1,1.2.1-Clause (	6.4(b)	Stage 12	Stage 12	Stage 12		
ocation Lot No		431	432	431		
Test No		80	81	82		
Field density test procedure AS1289.2.1.1 and 5	: 0 1					
Location Werribee					checked by	RS
Project Riverwalk Estate Stage 12,	,13,14		Layer thickness (	mm) 300	date	07-Feb-2017
Client address 12 Allied Drive, Tullamarine, 3043					time	ALL DAY
Client Excell Gray Bruni			Feature	Lot Fill	tested by	JN
Factory 6 / 22-24 Westwood Drive, Deer Pa	date of issue	09-Feb-2017				
Terrafirma Laboratories - Deer Park Labora	report No	9059-56				

material description

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BY NUCLEAR GAUGE METHOD

Hilf density ratio (R <sub>HD</sub> )	%	98.5	99.5	100.5		
Moisture ratio	%	72.5	72.0	73.0		
moisture variation from OMC (-dry,+wet)%		-3.5	-3.5	-3.5		
adjusted peak converted wet density	t/m <sup>3</sup>	-	-	-		
peak converted wet density	t/m <sup>3</sup>	2.08	2.09	2.07		
percent of oversize material	wet	0	0	0		
oversize material retained on AS sieve	mm	19.0	19.0	19.0		
compactive effort		standard	standard	standard		
laboratory compaction procedure AS1289 5			1			
field moisture content	%	9.4	9.3	9.7		
field dry density	t/m3	1.87	1.90	1.90		
field wet density	t/m <sup>3</sup>	2.05	2.08	2.08		
measurement depth	mm	275	275	275		
depth from F.S.L.	m	Layer 1	Layer 2	Layer 3		
Sampling procedures AS1289.1.1,1.2.1-Clause 6	6 4(b)	Stage 12	Stage 12	Stage 12		
ocation Lot No		431	432	431		
Test No	.0.1	83	84	85		
Field density test procedure AS1289.2.1.1 and 5	. 9.1					
Location Werribee					checked by	RS
Client address12 Allied Drive, Tullamarine, 3043ProjectRiverwalk Estate Stage 12,13,14			Layer thickness (	mm) 300	date	10-Feb-2017
					time	ALL DAY
Client Excell Gray Bruni			Feature	Lot Fill	tested by	JN
Factory 6 / 22-24 Westwood Drive, Deer Pa	date of issue	16-Feb-2017				
Terrafirma Laboratories - Deer Park Labora	report No	9059-57				

material description

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/ersion 4 September 2016 ABORATORY ACCREDITATION No 15357

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BY NUCLEAR GAUGE METHOD

Terrafirma Laboratories - Deer Park Laboratory	report No	9059-58			
Factory 6 / 22-24 Westwood Drive, Deer Park Phone	date of issue	e 17-Feb-2017			
Client Excell Gray Bruni		Feature	Lot Fill	tested by	JN
Client address 12 Allied Drive, Tullamarine, 3043			time	ALL DAY	
Project Riverwalk Estate Stage 12,13,14		Layer thickness (r	nm) 300	date	14-Feb-2017
Location Werribee				checked by	RS
Field density test procedure AS1289.2.1.1 and 5.8.1					
Test No	86	87			
location Lot No	431	432			
Sampling procedures AS1289.1.1,1.2.1-Clause 6.4(b)	Stage 12	Stage 12			
depth from F.S.L. m	FSL	FSL			
measurement depth mm	275	275			
field wet density t/m <sup>3</sup>	2.03	2.06			
field dry density t/m3	1.80	1.80			
field moisture content %	12.6	14.2			
laboratory compaction procedure AS1289 5.7.1					
compactive effort	standard	standard			
oversize material retained on AS sieve mm	19.0	19.0			
percent of oversize material wet	0	0			
peak converted wet density t/m <sup>3</sup>	1.97	1.95			
adjusted peak converted wet density t/m <sup>3</sup>	-	-			
moisture variation from OMC (-dry,+wet)%	-4.0	-4.5			
Moisture ratio %	76.0	75.5			
Hilf density ratio(R <sub>HD</sub> )   %	103.0	105.5			

material description

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